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# XYZ axis Preset Stages

**MLT25** 

Stage size **□15/□25/□40/□60mm** 

# Space-saving, no compact XYZ axis stages with horizontal table top, suitable for less frequent operations that require fine adjustment.

- Ideal for less frequent operations and fine adjustment.
- Elimination of adjustment knobs can prevent errant operations, and elimination of protrusions makes these stages suitable for assembly in systems.

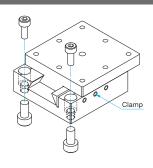


#### Guide

A hex wrench with knob and clamping wrench are included.



# **Mounting Method**



About	Mounting	Holes
About	Mounting	110103

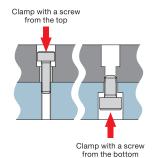
The bottom mounting holes of preset stages are tapped holes. These stages allow mounting from the top or the bottom, convenient for securing on optical breadboards or other instruments as well as assembling in systems.

Use the screws of listed in the table on the right for mounting.

Part Number	Secure from the top	Secure from the bottom
MLT25-15	M2	M2.6
MLT25-25	M2	M3
MLT25-40	M3	M4
MLT25-60	M4	M5

When mounting from the top surface, ide the X axis to insert screws in nounting holes.

# **Detailed Illustration**



### Top mounting

Tapped holes are used as counterbores because screws are smaller than tapped holes and will go in without any interference.

### **Bottom mounting**

Clamp with screws that match the specification of tapped holes.

Specifications							
Part Number		MLT25-15	MLT25-25	MLT25-40	MLT25-60		
Table Size [mm]		15×15	25×25	40×40	60×60		
Travel [mm]		XY axis ±2, Z axis +2/-0	XY axis ±3, Z axis +3/-0	XY axis ±7, Z axis +5/-0	XY axis ±10, Z axis +7/-0		
Screw Pitch [mm]		0.4	0.5	0.5	0.5		
Positioning Slide		Dovetail slide method	Dovetail slide method	Dovetail slide method	Dovetail slide method		
Primary Material		Brass	Brass	Brass	Brass		
Finish		Super black chrome	Super black chrome	Super black chrome	Super black chrome		
Load Capacity [N]		4.9 (0.5kgf)	6.9 (0.7kgf)	29.4 (3.0kgf)	98.1 (10.0kgf)		
Travel Accuracy	Straightness [µm]	30	30	30	30		
Max. Moment Capacity	Pitch [N·m]	_	0.3	0.5	1.0		
	Yaw [N·m]	_	0.3	0.5	1.0		
Moment Stiffness	Pitch ["/N·cm]	_	9.7	5.8	1.5		
	Roll ["/N·cm]	_	7.7	3.7	2.5		
Parallelism [µm]		200	200	200	200		
Weight [kg]		0.04	0.16	0.53	1.7		

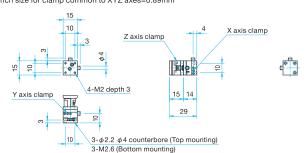
Configuration							
Part Number	MLT25-15	MLT25-25	MLT25-40	MLT25-60			
Z axis	MLT23-15	MLT23-25	MLT23-40	MLT23-60			
XY axis	MLT22-15	MLT22-25	MLT22-40	MLT22-60			

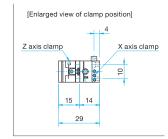


# **Outline Drawing**

# MLT25-15

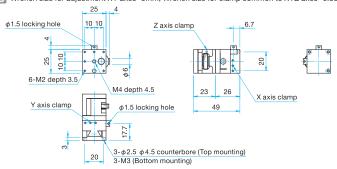
- Pan head screw M2×5...3 screws, One 2.5mm hex wrench with knob, One 0.89mm hex wrench
- $\upolinity$  XY axes=Wrench size for adjustment 2.5mm, Z axis=Adjustment hole size  $\phi$ 1.8mm Wrench size for clamp common to XYZ axes=0.89mm





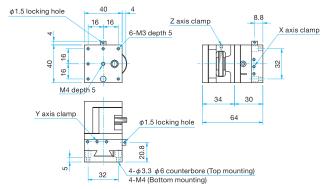
#### MLT25-25

- Pan head screw M2×6...3 screws, One 3mm hex wrench with knob, One 0.89mm hex wrench
- Wrench size for adjustment XY axes=3mm, Wrench size for clamp common to XYZ axes=0.89mm



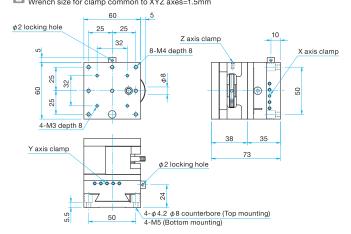
## MLT25-40

- Pan head screw M3×8...4 screws, One 3mm hex wrench with knob, One 1.5mm hex wrench
- Wrench size for adjustment XY axes=3mm, Wrench size for clamp common to XYZ axes=1.5mm



## MLT25-60

- Hexagonal socket head cap screw M4×10...4 screws, One 3mm hex wrench with knob, One 1.5mm hex wrench
- XY axes=Wrench size for adjustment 3mm, Z axis=Adjustment hole size φ3mm Wrench size for clamp common to XYZ axes=1.5mm



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