Automatic Rotating Fiber Holder

FHRA/FHRAW



The rotary fiber holder is used to rotate and adjust the polarization plane of polarization-maintaining fiber. This fiber holder is attached to the holder mounting part of the alignment unit and requires the FHRA-BP (sold separately).

In addition, the fiber retention part is removable with magnets for smooth fiber attachment and removal.



- A magnetizing bolt is built into the plastic holder, and the magnetic force of the fiber holder's magnet gently clamps the polarization-maintaining fiber
- The fiber retention part can be removed by a magnet.
- By using the auto-rotating fiber holder fixing plate (FHRA-BP), this fiber holder can be incorporated into the DAU-8100A series alignment unit.

Guide

- ► We have two types of fiber holders: the FHRAW series with a suction function at the tip and the FHRA series without a suction function.
 - We also have three jacket diameters of 250 $\mu m,\,400~\mu m,$ and 900 $\mu m.$ All cladding diameters are specified at 125 $\mu m.$
- ▶The FHRAW series comes with a vacuum suction tube (2 m).
- ▶ Rotating fiber holders (FHRM series) are also available.

Attention

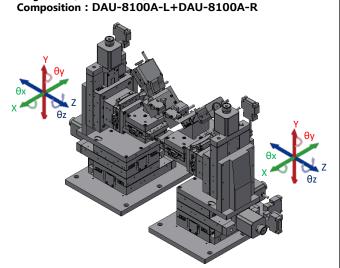
► When removing the fiber retention unit, please do so at the 0 degree position.

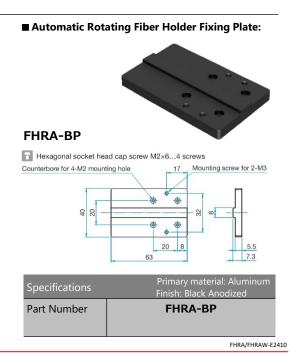
In addition, a vacuum pump is required to use the suction mechanism. Please contact our sales department for information on vacuum pump peripheral equipment.





Motorized 12-axis Optical Fiber Alignment Code W2092 Stage Unit (DAU-8100A)- 0







■ Automatic rotating fiber holder (without suction function, magnetic clamp): FHRA

Specifications					
Part Number		FHRA-125/250L	FHRA-125/400L	FHRA-125/900L	
(Opposite Model)		FHRA-125/250R	FHRA-125/400R	FHRA-125/900R	
Mechanical	Travel [°]	280 (with CW/CCW limits)			
	Fiber optic jacket diameter [µm]	250	400	900	
	Fiber optic cladding diameter [µm]	125			
	Traverse mechanism	Spur gear (1 : 3)			
Specifications	Fixed type	Magnetic clamp			
	Travel guide	Lapping			
	Material	Aluminum			
	Finish	Black anodized			
	Weight [kg]	0.4			
	MAX Speed [°/sec]	10			
Accuracy Specifications	Minimum resolution (Full) [°/pulse]	0.24			
	Minimum resolution](Half) [°/pulse]	0.12			
Sensor	Limit Sensor	Touch sensor (NORMAL OPEN)			
	Origin Sensor	None			

■ Automatic rotating fiber holder (with suction function, vacuum suction + magnetic clamp): FHRAW

Specifications				
Part Number		FHRAW-125/250L	FHRAW-125/400L	FHRAW-125/900L
(Opposite Model)		FHRAW-125/250R	FHRAW-125/400R	FHRAW-125/900R
Mechanical Specifications	Travel [°]	280 (with CW/CCW limits)		
	Fiber optic jacket diameter [[[[]]	250	400	900
	Fiber optic cladding diameter [µm]	125		
	Traverse mechanism	Spur gear (1 : 3)		
	Fixed type	Vacuum suction + magnetic clamp		
	Travel guide	Lapping		
	Material	Aluminum		
	Finish	Black anodized		
	Weight [kg]	0.4		
Accuracy Specifications	MAX Speed[°/sec]	10		
	Minimum resolution (Full) [°/pulse]	0.24		
	Minimum resolution (Half) [°/pulse]	0.12		
Sensor	Limit Sensor	Touch sensor (NORMAL OPEN)		
	Origin Sensor	None		



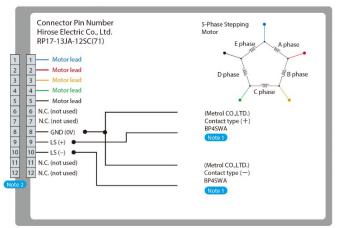
Common Specifications

Automatic Rotating Fiber Holder: FHRA/FHRAW

Motor / Sensor /Air fitting Specifications				
Motor	Туре	5-phase stepping motor 0.75A/phase		
	Motor Part Number	PK523HPB-C12 (Oriental Motor Co., Ltd.)		
	Motor Step Angle	0.72°		
Sensor	Part Number	BP4SWA (Metrol Co., Ltd.)		
	Supply voltage	DC5~24V±10%		
	Current consumption	40mA or less(20mA or less per sensor)		
	Control output	Contact type		
	Output logic	NORMAL OPEN		
Air fitting	Fitting part number	LC-0425-M3(Nihon Pisco Co., Ltd.) Applicable tube inner diameter: φ2.5 *No adsorption function, not available for magnetic clamp type FHRA series		

Compatible Driver / Controller				
	Compatible Driver	SG-5M, SG-5MA, MC-S0514ZU, SG-514MSC, MC-S7514PCL		
Control System	Compatible Controller	GSC-01, GSC-02A, SHOT-302GS, SHOT-304GS, SHOT-702H, HIT-MV/HIT-SA, PGC-04-U, HSC-103, SHRC-203		

■ Connection Diagram



Note 1 With a move command in the "+" direction, the holder moves in the CW direction viewed from the front (anti-motor side).

No home sensor or proximity home sensor is provided. A limit sensor is used as the home sensor.

Note 2 Compatible cable connector: Hirose Electric Co., Ltd. RP17-13PA-12PC/RP17-PC-122

■ Recommended Peripherals

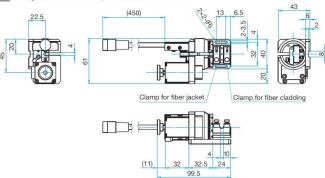
Vacuum Pump **DA-20D** (ULVAC, Inc.) Silicon Tubes



Outline Drawing (in: mm)

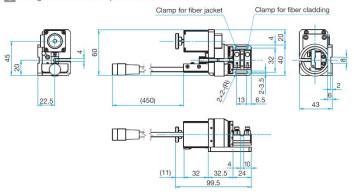
FHRA-125/***L

Hexagonal socket head cap screw M3×10...2 screws



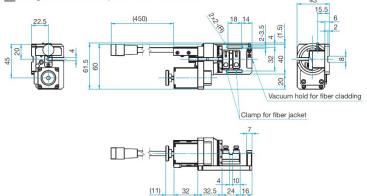
FHRA-125/***R

Hexagonal socket head cap screw M3×10...2 screws



FHRAW-125/***L

Hexagonal socket head cap screw M3×10...2 screws



FHRAW-125/***R

Hexagonal socket head cap screw M3×10...2 screws

